



Parts List						
Ref	Class	Part	Description	Qty	Comment	Footnote
1	842	3821	CYLINDER BLOCK ASSEMBLY	1		
-	22	49146	PLUG, PIPE - CYLINDER BLOCK	3		
-	19	37478	PLUG, EXPANSION - CYLINDER	8		
-	22	48340	PLUG, PIPE - CYLINDER BLOCK	9		
-	19	34487	PLUG, PIPE - CYLINDER BLOCK	1		
-	22	48358	PLUG, PIPE - CYLINDER BLOCK	1		
2	22	64426	DRAIN COCK - CYLINDER BLOCK	2		
3	17	52190	PIN, DOWEL - CYLINDER BLOC	4		
4	19	52191	PLUG, EXPANSION - CAMSHAF	1		
5	23	49150	BEARING UNIT, CAMSHAFT (FF	1		
6	23	49151	BEARING UNIT, CAMSHAFT (FF	2		
7	23	49152	BEARING UNIT, CAMSHAFT (CE	2		
8	737	3424	PISTON AND PISTON PIN ASSE	AR	USE STANDARD RING	
8	737	3425	PISTON AND PITSON PIN ASSE	AR		
9	39	67127	RING, PISTON - 8 SETS (STAN	8	SERIAL 00000000-03640670	
9	39	67128	RING, PISTON - 8 SETS (.030 O	AR	SERIAL 00000000-03640670	
9	39	66213	RING, PISTON - 8 SETS (STAN	8	SERIAL 03640671-09999999	
9	39	66214	RING, PISTON - 8 SETS (.030 O	AR	SERIAL 03640671-09999999	
10	23	49158	BEARING UNIT, CRANKSHAFT	4		
10	23	49159	BEARING UNIT, CRANKSHAFT	AR		
10	23	49160	BEARING UNIT, CRANKSHAFT	AR		
10	23	49161	BEARING UNIT, CRANKSHAFT	AR		
10	23	49162	BEARING UNIT, CRANKSHAFT	AR		
11	23	49163	BEARING UNIT, CRANKSHAFT	1		
11	23	49164	BEARING UNIT, CRANKSHAFT	AR		
11	23	49165	BEARING UNIT, CRANKSHAFT	AR		
11	23	49166	BEARING UNIT, CRAKSHAFT M	AR		
11	23	49167	BEARING UNIT, CRANDSHAFT	AR		
12	26	37479	OIL SEAL, REAR CRANKSHAFT	2		
13		49142	CAP, REAR - CRANKSHAFT BE	1		
14		49143	CAP, INTERMEDIATE AND FRO	4		
15	10	49145	BOLT, CRANKSHAFT BEARING	10		
15	10	49147	BOLT, CRANKSHAFT BEARING C	6		
16	16	49144	STUD, CRANKSHAFT BEARING	4		
17		34282	LIFTER, DRAULIC VALVE - TAPPE	16	SERIAL 00000000-02760341	
17		49117	LIFTER, HYDRAULIC VALVE - TAI	16	SERIAL 02706342-03042730	
18	230	3829	FLYWHEEL ASSEMBLY	1	SERIAL 00000000-03042730	
18	230	4614	FLYWHEEL ASSEMBLY	1	SERIAL 03042731-09999999	
19	10	49845	SCREW, FLYWHEEL TO CRANKE	6		
20	13	39131	LOCKWASHER, FLYWHEEL SCR	6		
21		47607	DRIVE PLATE, FLYWHEEL	1		